

SIPAN



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COMPOSITION

 10% Vicuña /
90% Pima Cotton

COUNT NM

2/28

COLORS



50 UE77



UE78 VN02*

* Stock Sampling



PRESENTATION


 Cone
1 kg

 COLORS AVAILABLE
MINIMUM QUANTITIES PER COLOR

 STOCK SAMPLING
(quick delivery)

 MINIMUM FOR SAMPLING
(special blends)

> Header color 5 kg

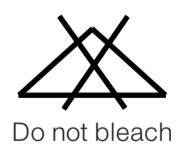
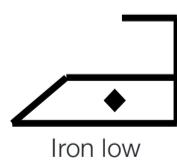
> Swatch color VN02

> Header color 2 kg

INDUSTRIAL FINISHING

After the knitted process, stabilize the panel by steaming with a manual steam iron. Perform a stationary wash in a tub at 50 degrees for 10 minutes. Then, rinse in cold water at room temperature for 5 minutes. Wash again in a Hydromet machine for 5 minutes at 35 degrees with 2 grams per liter of softener. After washing, centrifuge for 3 minutes. You may need to iron the fabric while damp before starting the drying process. Tumble dry for 25 minutes at 85 degrees. Finally, apply B steam with brush before completing the finishing process.

CARE INSTRUCTION


Any solvent
except
tetrachloroethylene


COLOR FASTNESS (AVERAGE VALUES)

	Dry rubbing	Wet rubbing	Wash fastness
Light	4	4	4
Medium	3/4	3/4	3/4
Dark	3	2/3	4

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TECHNICAL INFORMATION	KETTLE SIZE (Kg.)	SUGGESTED GAUGE
Dyeing method Hank Knot type Splicer Pilling 3.0	20	NM 2/28 12gg

NOTES:

- Might occur bleeding in design with white stripes and intense colors.
- Consult our sales team about dyeing process that decrease bleeding risk on intense colors
- Minimum for dark colors subject to revision.
- For solid dark shades, the fastness value could be lower than the one mentioned above. For more information contact your sales executive.