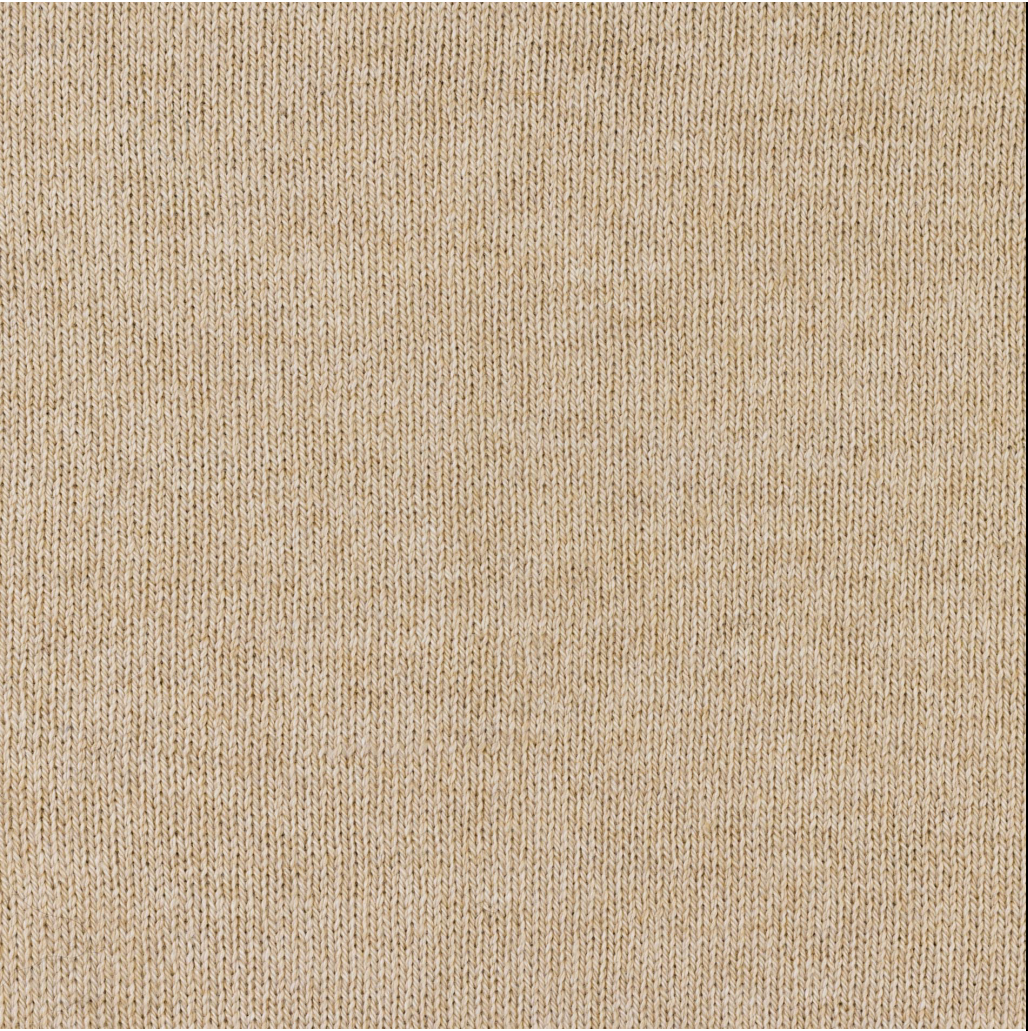


SIPAN



SIPAN

COMPOSITION

10% Vicuña /
90% Pima Cotton

COUNT NM

2/28

COLORS



50



UE77



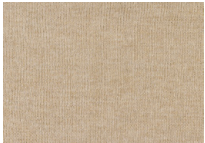
UE78



VN02*

* Stock Sampling

PRESENTATION



Cone
1 kg

COLORS AVAILABLE
MINIMUM QUANTITIES PER COLOR

STOCK SAMPLING
(quick delivery)

MINIMUM FOR SAMPLING
(special blends)



Header color 5 kg



Swatch color VN02



Header color 2 kg

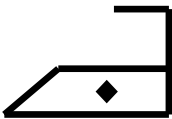
INDUSTRIAL FINISHING

After the knitted process, stabilize the panel by steaming with a manual steam iron. Perform a stationary wash in a tub at 50 degrees for 10 minutes. Then, rinse in cold water at room temperature for 5 minutes. Wash again in a Hydromet machine for 5 minutes at 35 degrees with 2 grams per liter of softener. After washing, centrifuge for 3 minutes. You may need to iron the fabric while damp before starting the drying process. Tumble dry for 25 minutes at 85 degrees. Finally, apply B steam with brush before completing the finishing process.

CARE INSTRUCTION



Any solvent
except
tetrachlorethylene



Iron low



Do not bleach



Dry clean

COLOR FASTNESS (AVERAGE VALUES)

	Dry rubbing	Wet rubbing	Wash fastness
Light	4	4	4
Medium	3/4	3/4	3/4
Dark	3	2/3	4

SIPAN

TECHNICAL INFORMATION	KETTLE SIZE (Kg.)	SUGGESTED GAUGE
Dyeing method Knot type Pilling	20	NM 2/28 12gg
Hank Splicer 3.0		

NOTES:

- Might occur bleeding in design with white stripes and intense colors.
- Consult our sales team about dyeing process that decrease bleeding risk on intense colors
- Minimum for dark colors subject to revision.
- For solid dark shades, the fastness value could be lower than the one mentioned above. For more information contact your sales executive.