

# WANKA - WOOLEN SPUN

<b>COMPOSITION</b> 100% Royal Alpaca	<b>NM</b> 2/15
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Color Card

SFN 10	SFN 21	SFN 22	SFN 23	CH 52	44	
0633	0988	0790	3068			
SFN 38	SFN 41	SFN 43	SFN 50			
I 647	1002	1391				
6314	5167	6381	1036	4152	6085	1824



**PRESENTATION**

Cone  
1 kg

<p><b>INDUSTRIAL FINISHING</b></p> <p>- Machine wash, using wool cycle and low speed. To avoid felting, temperature should not exceed 45°C * 9 - minute wash cycle. Rapid impeller movements for 15 seconds followed by 5-second rest periods. After centrifugation, dry at 80°C. Note: Do not overload the machine with garment pieces.</p>	<p>COLORS AVAILABLE</p>	<p>&gt;</p>	<p>Refer to Stock Service Color Card</p>
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**CARE INSTRUCTION**

Hand wash	Any solvent except tetrachlorethylene	Iron low	Do not bleach	Dry flat

**COLOR FASTNESS (AVERAGE VALUES)**

	Dry rubbing	Wet rubbing	Wash fastness
Light	4	4	4
Medium	4	3	4
Dark	3	2/3	3

<p><b>TECHNICAL INFORMATION</b></p> <p>Dyeing method <b>Hanks/Tops</b></p> <p>Knot type <b>Splicer</b></p> <p>Pilling <b>3</b></p>	<p><b>KETTLE SIZE (Kg.)</b></p> <table border="0"> <tr> <td>Hanks</td> <td>Tops</td> </tr> <tr> <td>30</td> <td>150</td> </tr> <tr> <td>40</td> <td></td> </tr> <tr> <td>80</td> <td></td> </tr> <tr> <td>250</td> <td></td> </tr> </table>	Hanks	Tops	30	150	40		80		250		<p><b>SUGGESTED GAUGE</b></p> <p>5gg ~ 7gg</p>	<p><b>CERTIFICATION</b></p> <p>16.HPE.92779 HOHENSTEIN HTTI</p> <p>Tested for harmful substances. www.oeko-tex.com/standard100</p>
Hanks	Tops												
30	150												
40													
80													
250													

- NOTES:
- Might occur bleeding in design with white stripes and intense colors.
  - Consult our sales team about dyeing process that decrease bleeding risk on intense colors.
  - Minimum for dark colors subject to revision.